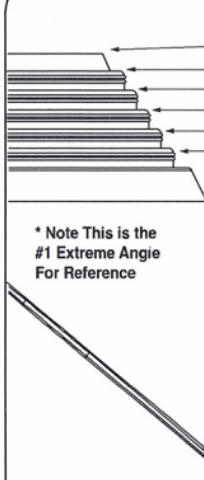


# Extreme Angle Master Flash®

## INSTALLATION GUIDE

### Extreme Angle Size and Trimming



#### Extreme Angle Pipe Range

##### Closed Top

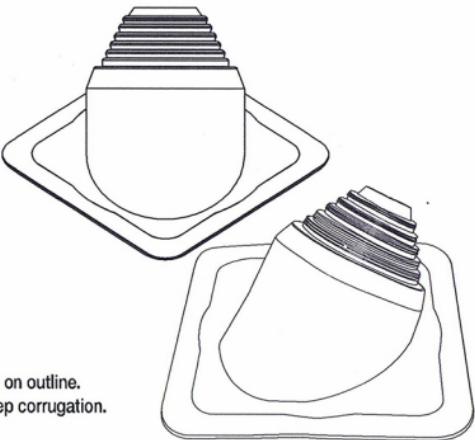
- ① 2-1/2" - 3-1/4" (64-83mm)
- ② 3-3/4" - 4" (83-102mm)
- ③ 4" - 4-1/2" (102-114mm)
- ④ 4-1/2" - 5-1/4" (114-133mm)
- ⑤ 5-1/4" - 5-3/4" (133-146mm)

#### #1

##### Closed Top

- ① 2-1/2" - 3-1/4" (64-83mm)
- ② 3-3/4" - 4" (83-102mm)
- ③ 4" - 4-1/2" (102-114mm)
- ④ 4-1/2" - 5-1/4" (114-133mm)
- ⑤ 5-1/4" - 5-3/4" (133-146mm)
- ⑥ 4"- 4-1/2" (101-114mm)
- ⑦ 4-1/2"- 4-7/8" (114-123mm)
- ⑧ 4"- 4-1/2" (102-114mm)
- ⑨ 4-1/2"- 5-1/4" (114-133mm)
- ⑩ 5-1/2"- 6" (139-152mm)
- ⑪ 6"- 6-5/8" (152-168mm)
- ⑫ 6-5/8"- 7-1/4" (168-184mm)
- ⑬ 7-1/4"- 8" (184-203mm)

#### #2



\*\*Base Dimension: #1 1" (279mm) | #2 14-1/4" (362mm)

**The built in 20° pitch allows adaptability to almost any roof pitch including 45°**

- \* Find pipe size in table and trim Extreme Angle Master Flash® as shown on outline.
- Use one size larger Extreme Angle Master Flash® on steep roofs or deep corrugation.
- \* Cut the flashing at least 20% less than the pipe Outer Diameter

**5 Easy Steps Installation Materials:** Extreme Angle Master Flash® | Fasteners | Washers | Snips/Scissors | Measuring Tape | Marker/Pencil | Sealant

#### Measure & Trim



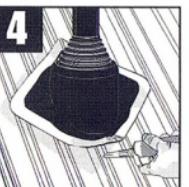
#### Slide



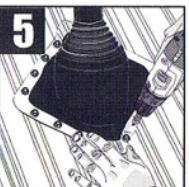
#### Form



#### Seal



#### Complete



Roof Pitch Calculator  
<https://rpc.aztecwasher.com>

Note: Properly installed the base with Master Seal® Bonded Washers and fasteners. Fasteners should be 1" – 1-1/2" apart around the entire base for a tight secure seal.



Installation Video: <http://www.aztecwasher.com/installationvideos>

Extreme Angle Master Flash® is a product of Aztec Washer Company 4/2020