

## **Master Flash® Retrofit**

1. Select an appropriate Master Flash® Retrofit with a pipe range that goes below and beyond fitting. If necessary, use the lines clearly shown on the flashing to trim an opening 20-30% smaller than pipe diameter.
2. Wrap the Master Flash® Retrofit around the pipe and install all snap rivets to seal the flange.
3. Press Master Flash® Retrofit down, bending it to conform to roof profile or irregularities. A blunt tool will help to form flashing to tight roof angles.
4. Apply water-based sealant between the base of the flashing and the roof.
5. Use fasteners to complete sealing. For a secure installation, fastener spacing must not exceed 1.5" (38mm).
6. Make a hole in the flange to insert a cable tie or steel band (depending on EPDM or silicone product).
7. Slide the cable tie or steel band through the hole ensuring that it is resting on the flashing.
8. Pull the cable tie or steel band tight to assure tight and waterproof fitting.
9. Additional sealant may be applied between the flashing and the pipe. Apply as needed.

